



Model SNAP 700 Downstacker Option



AVERY DENNISON
Manual Edition 1.0

04 Dec. 2012
Manual Part Number 628098

WARNING

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- 1) this device may not cause harmful interference, and
- 2) this device must accept any interference that may cause undesired operations.

This Class A digital apparatus meets all requirements of the Canadian Interference Causing Equipment Regulations. Cet appareil numérique de la classe A respecte toutes les exigences du Règlement sur le matériel brouilleur du Canada



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Scope

Introduction

This user manual was arranged for the person who is going to operate the machine. The information is arranged in the order that is needed to install and operate the machine. It starts with general information, then to unpacking, installing, stacker operation and finally care and maintenance of the stacker.

We at AVERY DENNISON hope that you will come to appreciate the efforts and quality that have gone into producing your AVERY DENNISON 500 Stacker and wish to remind you that you are our number one priority. We welcome any constructive comments or criticisms so that we may continue to offer you the best products in the industry for years to come.

Warranty Information

Warranty Policy

Avery Dennison Retail Information Systems, In-Plant Printing Solutions provides the following warranty policy.

Scope

Warranties against defects from workmanship for equipment and parts manufactured and sold from Miamisburg, OH. Includes time and material except as otherwise noted below.

Time

- New equipment and parts: 6 months
- Refurbished equipment and parts: 90 days
- Warranty period starts when equipment ships from selling location.

General Conditions

Avery Dennison extends warranty coverage under the following conditions.

- Equipment and parts will perform within published specifications. Promised or implied statements by any Avery Dennison employee or representative will not be deemed to vary the terms of the warranty.
- Equipment and parts must be installed and operated according to recommended procedures and operating conditions.
- Consumable elements are not covered. Consumable elements are those that show normal wear from typical equipment usage including, without limitation, printheads, knives, rollers in contact with the web, and sonic units. Avery Dennison reserves the right to determine which elements are defined as “consumable.”
- No customer maintenance may be performed except as directed by qualified Avery Dennison personnel.
- Equipment and parts damaged by negligence or abuse are not covered.
- Avery Dennison US reserves the right in its sole discretion to incorporate any modifications or improvements in the machine system and machine specifications which it considers necessary but does not assume any obligation to make said changes in equipment previously sold.

Equipment Purchased In US and Shipped In US

- Avery Dennison US covers warranty for equipment and parts installed and operated in the Americas (United States, Canada, Mexico, Central America, Caribbean Region, and South America excluding Brazil).
- Outside the US, the local Avery Dennison office is responsible for equipment and parts warranty. Customers must ensure coverage during machine purchase.

- Equipment purchased and exported to regions outside local Avery Dennison office coverage are not covered by warranty. The purchasing agent must acquire a service contract from the Avery Dennison office where the equipment or parts are operated to ensure machine coverage. For example, if an agent purchases a printer in the US, exports to Brazil, and then needs warranty coverage, Avery Dennison Brazil has no obligation to provide warranty coverage. The agent must purchase services from Avery Dennison Brazil.

THE WARRANTIES PROVIDED HEREIN ARE EXCLUSIVE AND ARE IN LIEU OF ANY IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OTHER WARRANTY OF QUALITY OR PERFORMANCE, WHETHER EXPRESS OR IMPLIED. EXCEPT THE WARRANTY OF TITLE, IN NO EVENT SHALL AVERY DENNISON BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES, EVEN IF AVERY DENNISON HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.

Service

When ordering machines and supplies in the U.S.A., reference all correspondence to the address below.

EVERY DENNISON Corporation

170 Monarch Lane

Miamisburg, OH 45342

Call: 1-800-214-0872 or (937) 865-2123

Fax: (000) 000-0000

For spare parts, requests for service or technical support, contact

EVERY DENNISON Corporation

170 Monarch Lane

Miamisburg, OH 45342

Call: 1-800-214-0872 or (937) 865-2123

Fax: (000) 000-0000

For parts and service in other countries, please contact your local AVERY DENNISON supplier.

Description / Specifications

Stacker Description

The Down Stacker Option is a low-end stacker for coated and woven fabric labels. The stacker has several adjustments that can be made for the label size and material to be printed and cut on the AVERY DENNISON 500 Printer or the Sonic Knife when attached to an AVERY DENNISON 500 Printer. On most coated labels tested to date, the finished stack is fairly even on the edges and the length may vary dependent on stacker configuration adjustments, label material and size. The stack for woven labels will not be quite as good as the coated tapes, but removal of the labels and jogging them together on a table like a deck of cards is easily managed.



Figure 1 - AVERY DENNISON Model 500 Downstacker

Optional Stacker Specification

Label Size	Min: 1/2" (12.7mm) web x 7/8" (22.2mm) feed (standard stacker)
	Max: 2 1/4" (57.2mm) web x 5" (127mm) feed (standard stacker) 5:1 web feed to width ratio (Examples - 1/2"web = max feed 2 1/2" 3/4"web = max feed 3 3/4")
Label Capacity	4800TWT material = Approximately 2,000 labels for full stacker
Dimensions	12" (305mm) high x 7" (178mm) wide Including stacker x 6.0" (152mm) deep
Weight	3.6 Lbs. (1.64 Kg.) Shipping weight 6 Lbs. (2.73Kg.)
Electrical	Interface directly to the printer
Temperature	41°F (5°C) to 104°F (40°C)
Humidity	5% to 90% non-condensing

Customer Responsibility

Location of Stacker

The printer w/Stacker weighs approximately 50 Lbs (23 Kg) and requires a table of sufficient quality and strength to handle this load while the system is operating. AVERY DENNISON recommends an industrial type worktable having the approximate dimensions of 72" wide to 30" deep to 32" high. Refer to Figure 2.

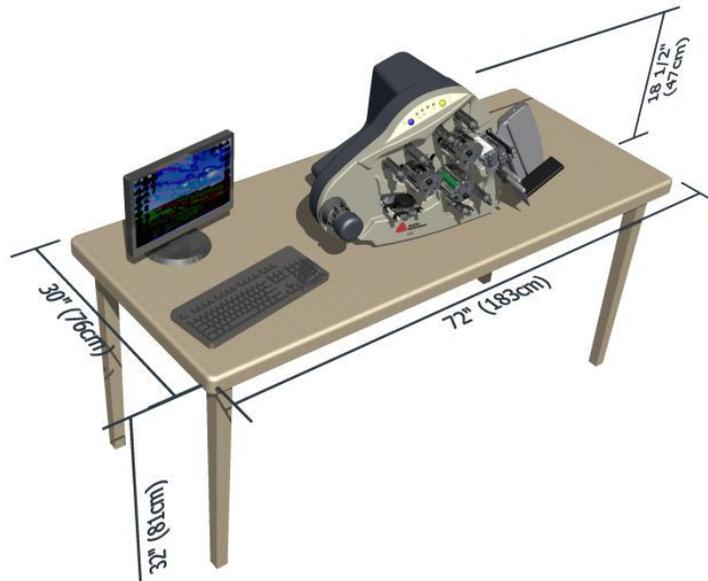


Figure 2 - Recommended Workstation Layout.

The location of the AVERY DENNISON 500 Printer should be based on human factors. The Stacker should be located in an area that maintains optimum flow of your product while providing for the operator's comfort. AVERY DENNISON has taken significant steps to ensure that the operator controls and operations are easily accessible. This goal can only be met, however, if the printer is also located with human factors in mind. These include the height of the Stacker, the space around the Stacker and the accessibility to the printer.

While AVERY DENNISON has designed the system to be reasonably quiet, it is recommended to locate the printer in an area where printing and cutting repetitious noise is acceptable.

AC Power Line

The AVERY DENNISON printer requires that the electric service be 10 Amps @ 115VAC or 6 Amps @ 230VAC. This will allow the computer and any additional support or service equipment to be plugged into the same service.

The AVERY DENNISON 500 downstacker option connects directly to the printer. The printer controls all the functions of the downstacker option.

Any electrical service that is supplying a AVERY DENNISON printer or peripheral equipment connected to a AVERY DENNISON printer should follow standard electrical code practices including proper grounding and neutral requirements.

The AVERY DENNISON printer was designed to operate in an industrial setting for extended periods of time; however, the printer is controlled by a microprocessor that is very sensitive to brownouts or power spikes. For this reason as well as the minimum recommended current supply, AVERY DENNISON recommends that a separate “clean” service be installed or reserved for the exclusive use of the AVERY DENNISON printer and its peripherals.

Unpacking / Installation

Unpacking

The AVERY DENNISON 500 stacker is shipped in a cardboard carton that may be moved by hand.

DO NOT REMOVE THE STACKER FROM THE CARTON OR UNPACK IN THE SHIPPING / RECEIVING DEPARTMENT.

Items may be lost. Also the carton should be saved for return of the stacker if ever required. Return shipping damage in a poorly packed carton is the responsibility of the customer.

Open the carton from the top by cutting the taped seam on the top of the carton. Remove the foam packing layer. (*See Figure 3*).

Lift the stacker from the carton by the body of the stacker. Do not lift by the interface cable or stacker platform.

Remove the plastic over the stacker.

Inspect the stacker for shipping damage. If obvious damage is discovered, contact AVERY DENNISON for further instructions - in the U.S.A. at (937) 865-2123. In countries other than the U.S.A. please contact your local AVERY DENNISON supplier.

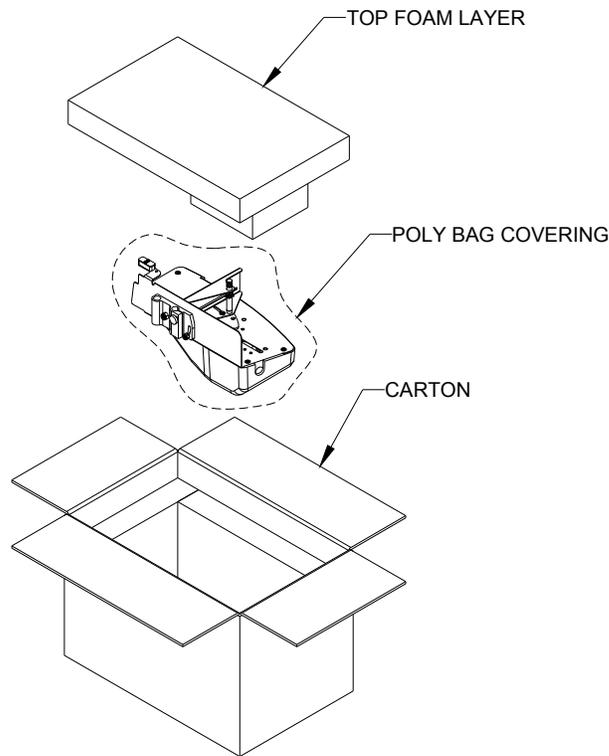


Figure 3 - Shipping Carton

Save the shipping materials to return to the factory for service if ever required. Shipping containers are specially made to protect the printer. Machines returned that are not properly packed are the responsibility of the customer for any damage.

Inventory of Components

The following list shows the additional parts (pieces) that should be included in your AVERY DENNISON 500 Stacker shipping carton. If anything is missing, notify AVERY DENNISON immediately - in the U.S.A. at (937) 865-2123. In countries other than the U.S.A. please contact your local AVERY DENNISON supplier.

- | |
|---|
| - AVERY DENNISON 500 Optional Downstacker |
| - AVERY DENNISON 500 Optional Downstacker "User's Manual" |

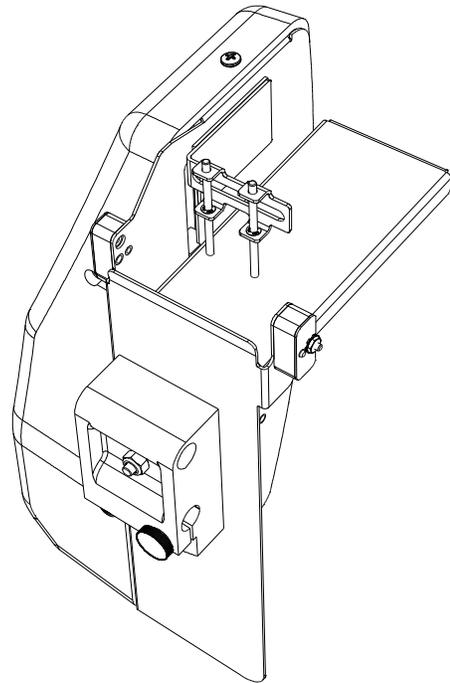
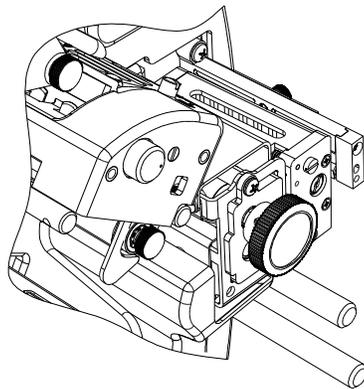
Down Stacker Option

Installation

Note: Turn the power off to the printer to install or remove the stacker. While no electrical failure will occur – the software must be initialized (on power up) to automatically recognize what option has been connected to the printer.

There are two shafts on the printer located below the Auxiliary Feed and Knife assembly. Loosen the thumbscrew in the mount bracket of the stacker and begin to slide the stacker on the two shafts. The top of the stacker must slide behind the Nip Roller stripper plate. Slide the stacker in until the backside of the stacker is beyond the size web being run.

The interface cable that extends from the bottom of the stacker assembly plugs into the larger connector on the right side of the printer. There is a sleeve on the connector that will snap with the connector fully engaged with the mating connector. The two cables will only slide into each other when the connectors are properly aligned with each other. Rotating the connector and applying light pressure inward will engage the connectors. To remove the connector - slide the outer sleeve out and hold it while pulling the connector out.



Adjustments

There are several adjustments that improve the quality of stacking that can be made to the stacker. There are no incorrect settings, just adjustments that stack the label size and material the best.

Stacker Angle

The entire stacker can be tipped from a vertical position as shown below to 20° out at the bottom. Coated tapes tested work well with the bottom tipped out when the feed is 2" or longer. Woven tapes work best when the stacker is vertical or almost vertical. There is no best angle for all label lengths and materials.

Platform Adjustments

The angle of the platform can be adjusted into indefinite different locations by loosening the thumb screw and pivoting the platform. Woven labels tested worked better in the lower position while coated labels worked the best with the outer end elevated. Short feeds worked best with the outer end elevated.

The label stop helps get the first few labels in the stack when it's completely empty. Place a cut label on the platform and slide it into the back corner. Move the label stop to within 1/8" to the end of the label. The label stop is spring-loaded and will slide without loosening or adjusting the mount thumbscrew.

Static Brush

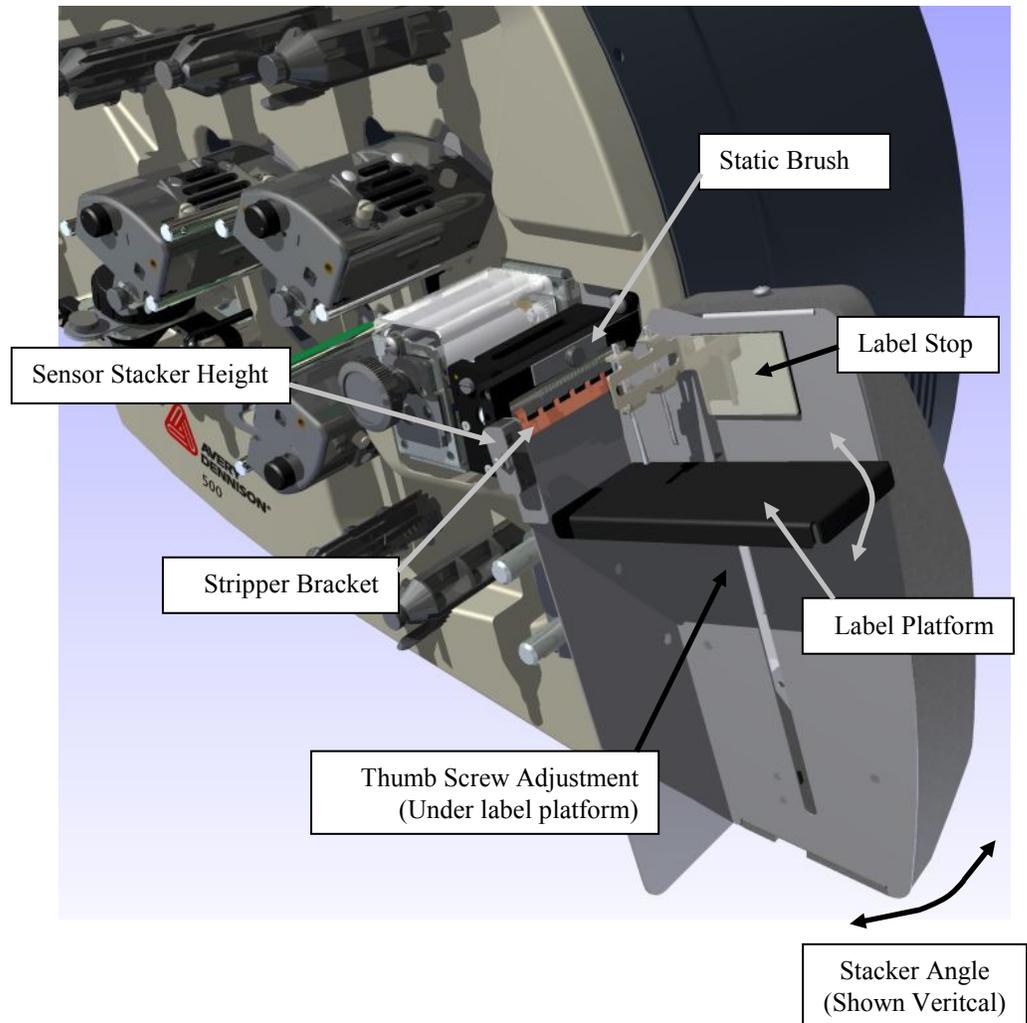
The static brush has been mounted with a thumbscrew for easy adjustment to help guide and control labels into the stacker. The brush should contact the material as it exits the nip rollers. The static brush should be maintained in good condition for the best stacking.

In general – a light pressure is sufficient to stack well, but long feeds will require slightly more pressure.

Keep the static brush parallel to the nip roller mount bracket.

Operation

The platform is automatically adjusted to the sensor level height. The printer will then begin to produce labels and deliver them into the stacker. As the labels begin to build - the stacker platform will begin to descend. Once the stacker is full, a sensor will stop the printer and light the supply LED on the control panel. Remove all the labels from the stacker and press the Stop/Start button on the display. The platform will return to the top and begin printing and stacking labels again.



Trouble Shooting

Problem	Probable Cause	Corrective Action
Stacker fails to move up or down when start button is depressed.	1) Interface cable	1) Not plugged in all the way. 2) Just installed and needs to be power cycled for printer to identify option installed. 3) Printer has no batches to print.
Platform can not find home	1) Sensor unplugged	1) Remove back cover and check connections. 2) Broken wire or damaged LED
	2) Sensor out of alignment	1) Outer bracket bent and needs to be reformed.
Top of stack is blocking incoming labels	2) Sensor not operational	1) Check sensor alignment 2) Stacker not connected 3) Loose connection
	2) Static brush position	1) Move static brush up or down
	3) Platform angle	1) Move to other position
Stack of labels falling over	4) Tip stacker	1) Change angle
	1) Label jam in knife	1) Clean out label and debris
Label not entering stacker	2) Nip roller not pulling	1) Worn rubber roller - Replace 2) Loose set screw or drive gear - Tighten
	3) Soft material / narrow web hitting static brush	1) Adjust the height of the static brush

Installation Instructions for Stacker Option 580028

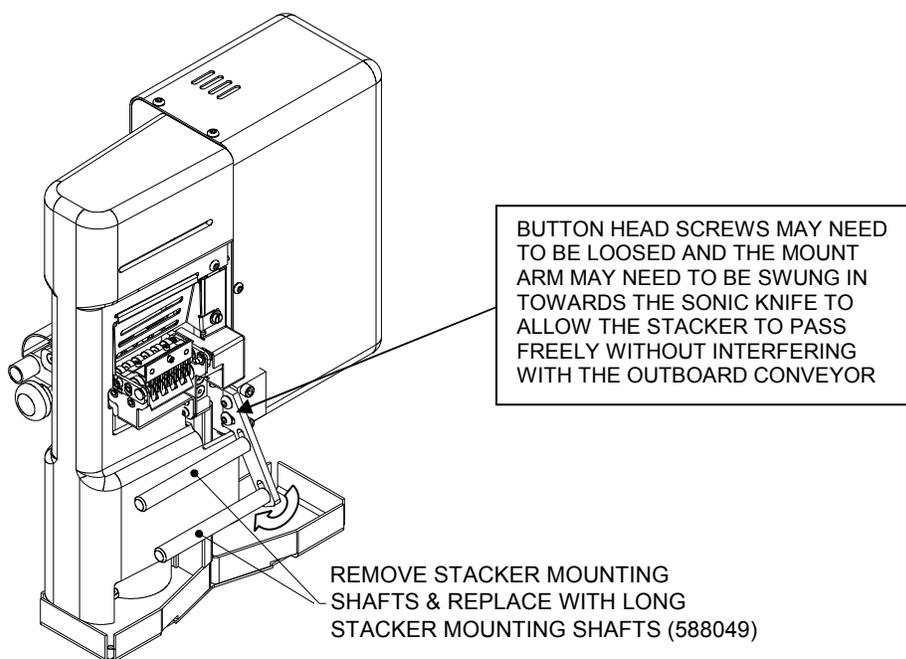
(Use with Woven Edge Fabrics less than 1 inch wide & over 4 inches long)

Option consists of:

Part No.	Description	Qty
588048	Web Guide	1
588049	Long Stacker Mount Shaft	2

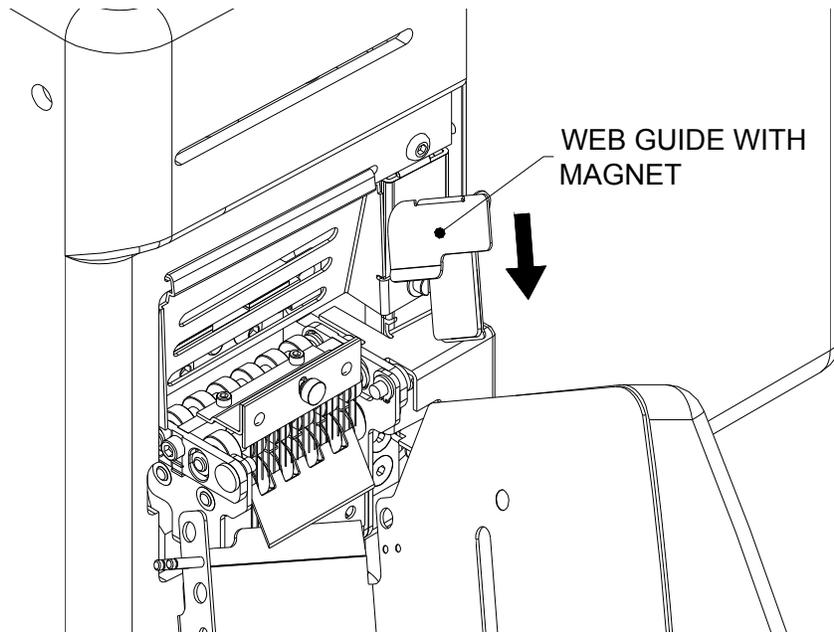
Installation Procedure

1. Remove (2) Stacker Mounting Shafts from the Sonic Knife and replace with (2) 588049 long Stacker Mount Shafts.

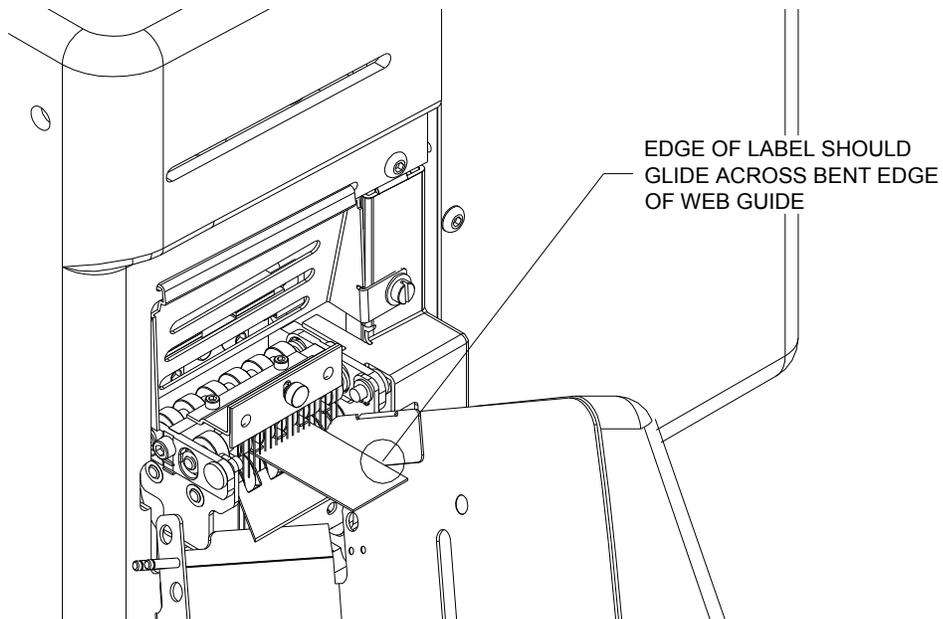


2. Adjust to allow Stacker to slide freely.
3. With Stacker installed, slide forward and tilt top back as far as possible without blocking the Platform "Drop" Sensor.

4. Install Magnet backed Web Guide in position as shown below.



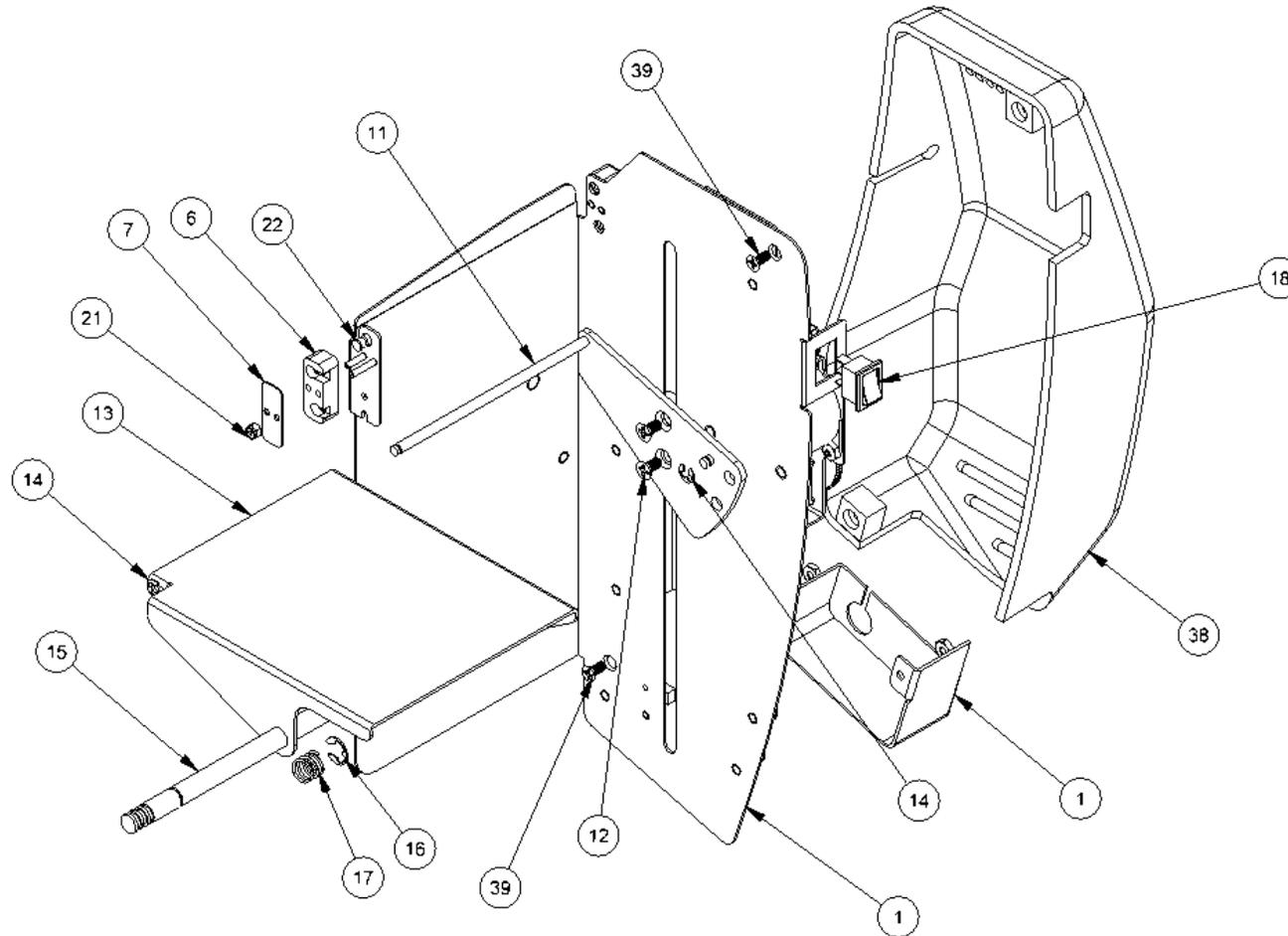
5. Slide Stacker horizontally until Label exiting Nip Roller slides across edge of Web Guide as shown.



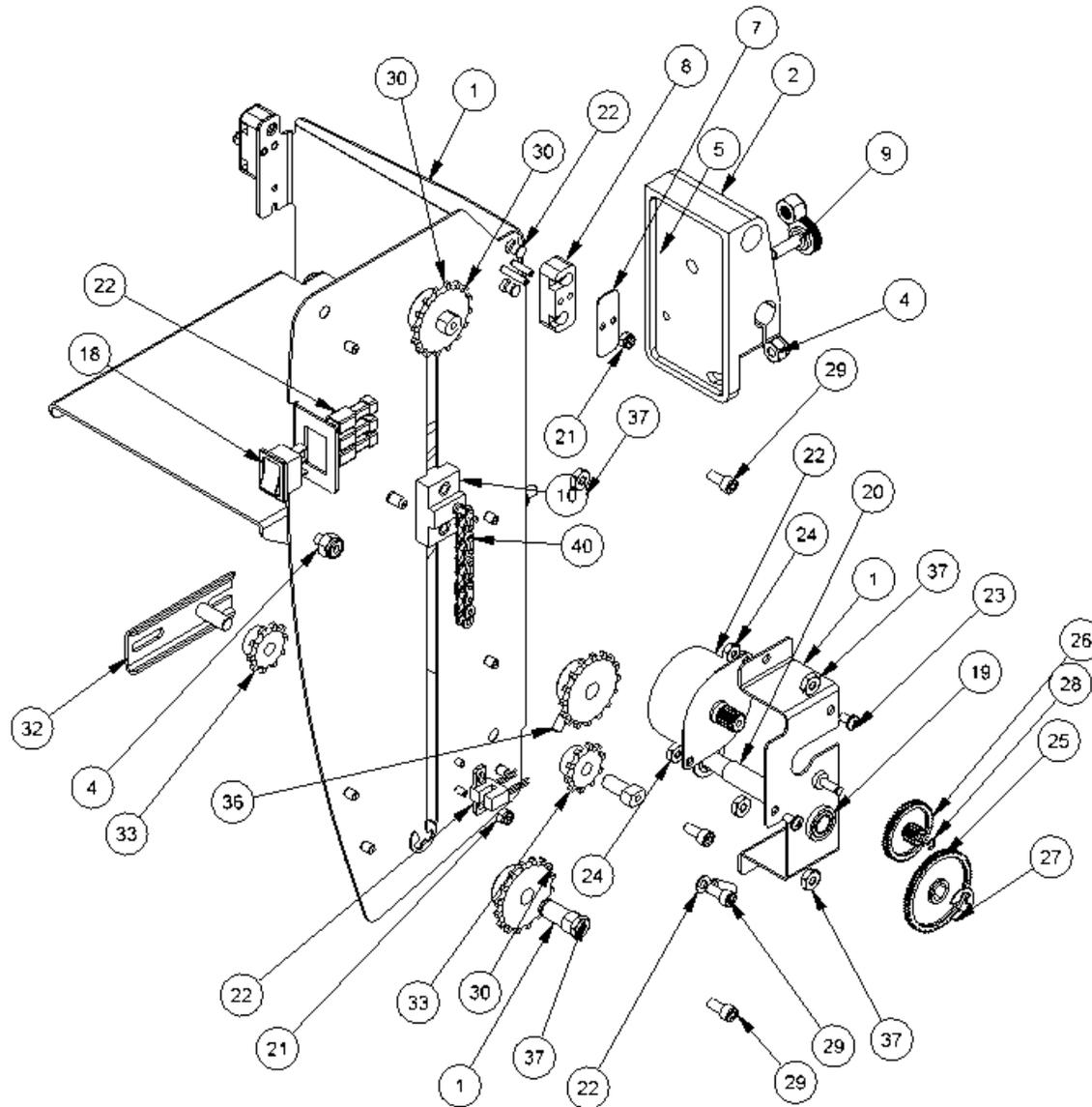
Note: *The single Web Guide creates a twist in the Label that gives it enough rigidity to be pushed into the Stacker.*

Mechanical Assembly Drawings

Stacker Assembly Drawing



Stacker Assembly Drawing

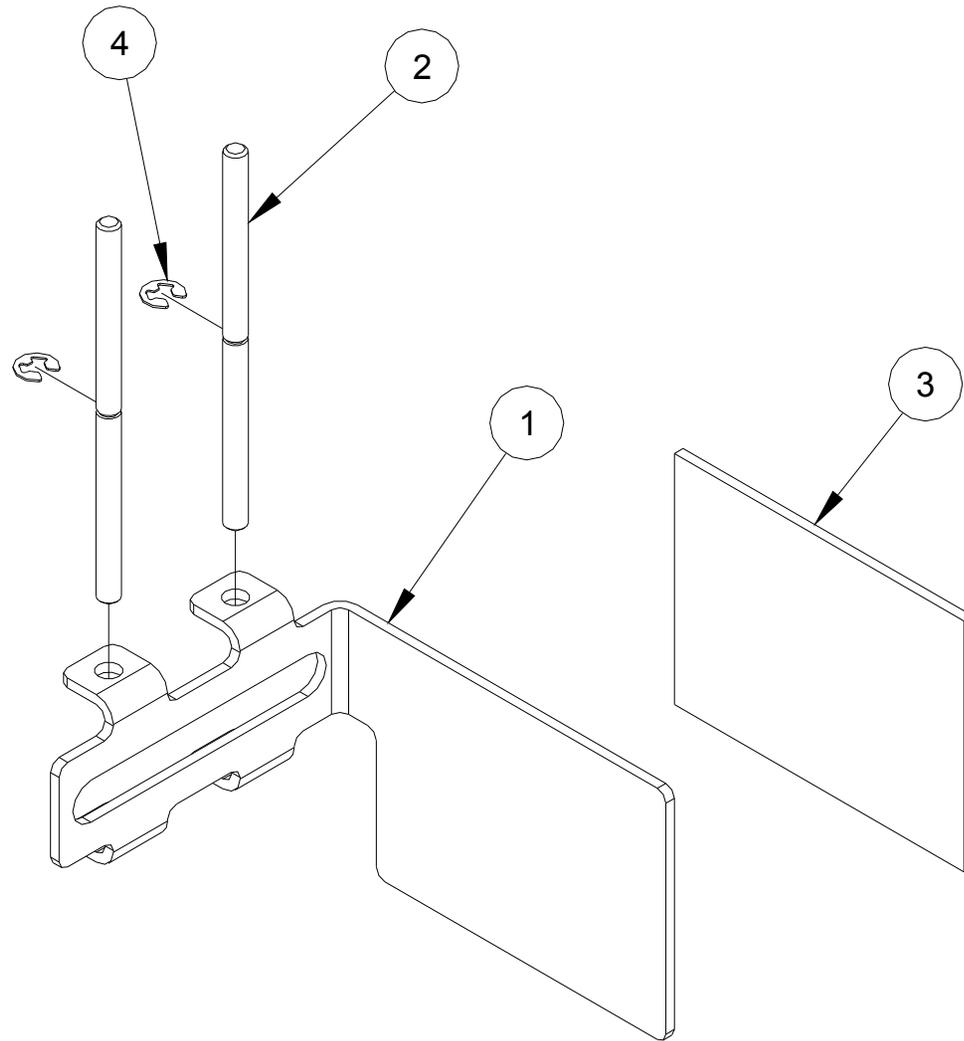


Stacker Parts List

ITEM	PART NO.	DESCRIPTION	QTY
1	638005	FRAME, STACKER 500 2/1	1
2	638004	BRACKET, MIDDLE SUPPORT	1
3	638003	BRACKET, STACKER MOTOR	1
4	588029	BRACKET, DIODE MOUNT, FRONT	1
5	588028	BRACKET, DIODE MOUNT REAR	1
6	588031	COVER, LABEL SENSOR	2
7	638006	SHAFT, SPROCKET	2
8	638007	SHAFT, TENSIONER	1
9	991640	SPROCKET, STACKER, 10T	3
10	221117	STRAIN RELIEF .360 X .625"	1
11	991510	BALL BEARING , 16mm O.D. x 8mm I.D. FLG	2
12	638002	SHAFT, MAIN DRIVE	1
13	117954	GEAR-RIBBON 75T	1
14	117955	GEAR-RIBBON 54T-15T	1
15	991419A	SPROCKET, STACKER 16T ALTERED	1
16	588001A	PLATFORM SLIDE, ALT	1
17	990327	E-RING, 5/16	1
18	990329	E-RING, 7/32	3
19	991373	8 SCREW, 8-32 X 1/4 PAN PHILLIPS	3
20	581199A	HARNESS, DOWNSTACKER, PROGRAMMED WITH GEAR	1

ITEM	PART NO.	DESCRIPTION	QTY
21	588080	BRACKET, LABEL PLATFORM	1
22	991182	10-32 X 3/8 SHCS w Nylon	1
23	990081	10-32 x 1/2 SOC HD CAP SCR	1
24	990313	THUMB KNOB, #10	1
25	989966	#4 STAR WASHER	2
26	990005	4-40 HEX NUT	2
27	990069	8-32 HEX NUT	5
28	990058	8-32 X 1/4 KNURLED CUP POINT	2
29	989986	4-40 ES NUT	1
30	638010	BRACKET, STACKER MOUNT	1
31	990104	10-32 E-S NUT	2
32	991455	10-32 X 5/8 THUMB SCREW	1
33	588072	COVER, STACKER REAR VENTED	1
34	991508	8-32 X 1/2 FLANGED BUTTON HEAD SCREW	3
35	638008	CHAIN, STACKER DRIVE	1
36	991335	E-RING, 3/32	1

Label Stop Assembly Drawing



Label Stop Parts List

Item	Part #	Description	Qty
3	588043	Magnet, Label stop	1
1	588041	Bracket, Magnetic label stop	1
2	588042	Pin, Magnetic label stop	2
4	991356	Snap ring, 1/8 E-ring	2

Revision Record

<u>Revision</u>	<u>Date</u>	<u>Description</u>
1.0	12/03/12	Removed CE mark from manual as not required Update FCC ID and moved to page 2 Moved WEEE symbol to page 2